

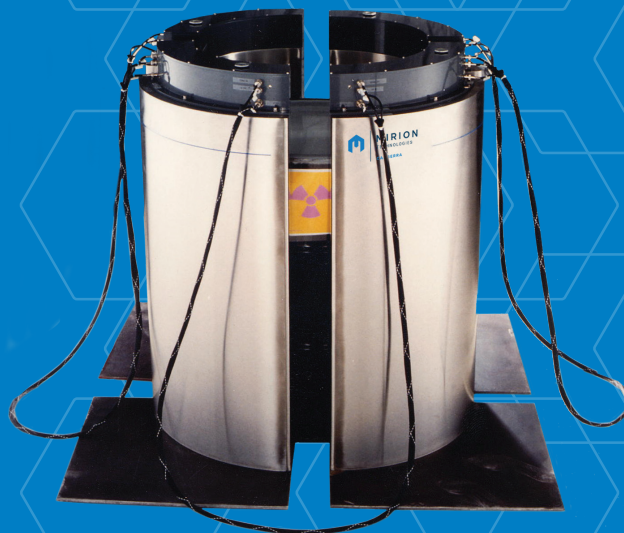


WM3500™

Curved Slab Passive Neutron Counter

The WM3500 is a high-performance, modular neutron detection system designed for accurate, non-destructive plutonium quantification in a wide range of sample sizes. Its curved slab architecture and high-efficiency ^3He detectors enable both precise quantitative analysis and rapid go/no-go screening, making it ideal for nuclear safeguards, waste assay and material accountability applications.

The curved slab neutron coincidence slab counter measures the plutonium content of the sample by detecting coincidence neutrons from the spontaneous fission of the even numbered isotopes of plutonium. The counter is designed to make quantitative or go/no-go measurements. A JSR-15 Neutron Coincidence Analyzer is required for coincidence counting (ordered separately).



FEATURES

- ✓ Designed for quantitative passive neutron analysis
- ✓ Suitable for go/no-go measurement of plutonium
- ✓ Flexible geometry for assay of pails, drums or large objects
- ✓ Expandable to Match Operational Needs: additional slabs can be connected to improve performance with large samples
- ✓ Fast pre-amp electronics with greater performance
- ✓ High Efficiency: >19%
- ✓ Sensitivity for Greater Accuracy: detection levels of <50 mg W.G. Pu
- ✓ All HDPE moderator enclosed in stainless steel skins for greater durability
- ✓ Transportable for easier equipment management and flexibility
- ✓ Free standing detector assemblies, delivering greater access for operational flexibility
- ✓ Operated using JSR-15™ shift registers
- ✓ Available with NDA 2000 software, compatible with all Mirion neutron counters and gamma-ray systems

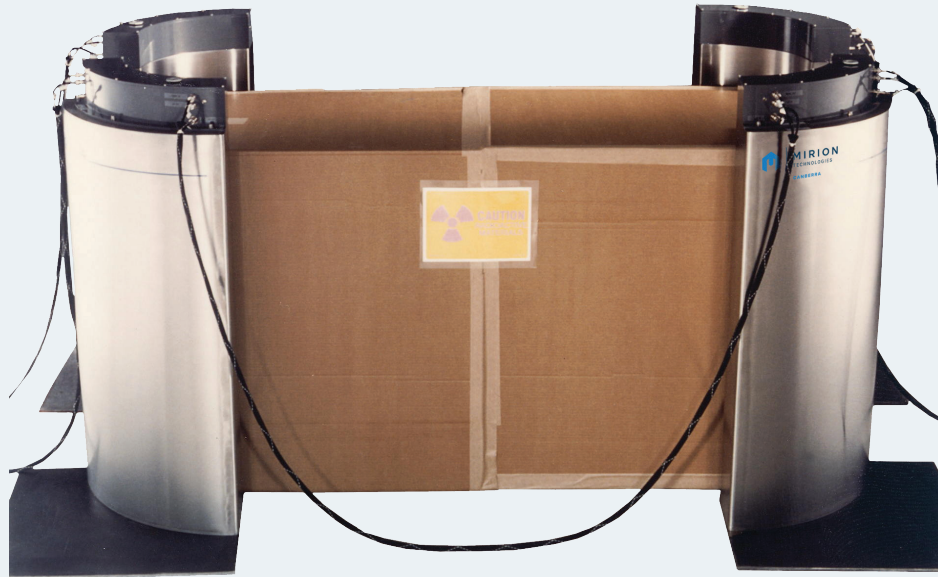
WM3500 CURVED SLAB PASSIVE NEUTRON COUNTER

System Components

The counter is comprised of four separate slab counters. These counters are curved to 90° and may be fitted together to form a passive well counter. Each section of the counter contains eight 91 cm (35.8 in) ^3He proportional tubes forming a single detector bank. The output from each of these detector banks is daisy chained, providing a single Transistor-Transistor Logic (TTL) signal out to the shift register.

System Performance

When configured in its smallest sample geometry (i.e., the four slabs are in contact) the WM3500 provides an overall efficiency of 19.4%. As the sections are positioned further apart, the efficiency decreases. The full counter has a height of 114 cm (44.9 in) and forms a circle with inner diameter of 54 cm (21.3 in) and has an outer diameter of approximately 86 cm (33.9 in). For the most accurate results, the sample should be placed on a pedestal to center it vertically within the counter. Since this counter does not have end plugs, the axial response will fall quickly as the source is moved near the ends of the counter.



The WM3500 can be used with larger objects by separating the pillars.

WM3500 CURVED SLAB PASSIVE NEUTRON COUNTER

SPECIFICATIONS

Detector Assembly:

- The detector assembly consists of a curved, high-density polyethylene (HDPE) moderator with embedded ^3He proportional tubes.
- ^3He detectors are threaded into a conductive junction box containing a charged pre-amplifier/amplifier/ discriminator board to provide low-noise signal processing.
- Inputs/outputs from each slab are daisy chained together to provide a single output.
- The assembly includes an 0.81 mm (0.032 in) cadmium liner to eliminate thermal neutron background.
- Each slab is free-standing.

Shielding:

- Primary Shield: 5 cm (2 in) HDPE. Detector slab is fixed in a minimum within the shield surrounding the entire detector, except for the active front/face
- Peripheral Shield: 5 cm (2 in) HDPE. Counter and primary shield fit into the peripheral shield for added shielding (total of four inches)

Cavity Dimensions:

- Inner diameter (smallest configuration): 54.0 cm
- Outer diameter (smallest configuration): 86.0 cm
- Height to top of junction box: 114.0 cm

Neutron Detection:

- Eight (8) ^3He proportional tubes per slab
- Active length: 91.0 cm (36 in)
- Outer diameter: 2.5 cm (1 in)
- ^3He partial pressure: 4 atm

Detection Efficiency:

- 19% in smallest configuration
- Die-away time: 75 μs

Coincidence Counting Detection Levels:

<3 mg ^{240}Pu effective (<50 mg weapons grade plutonium) under the following conditions:

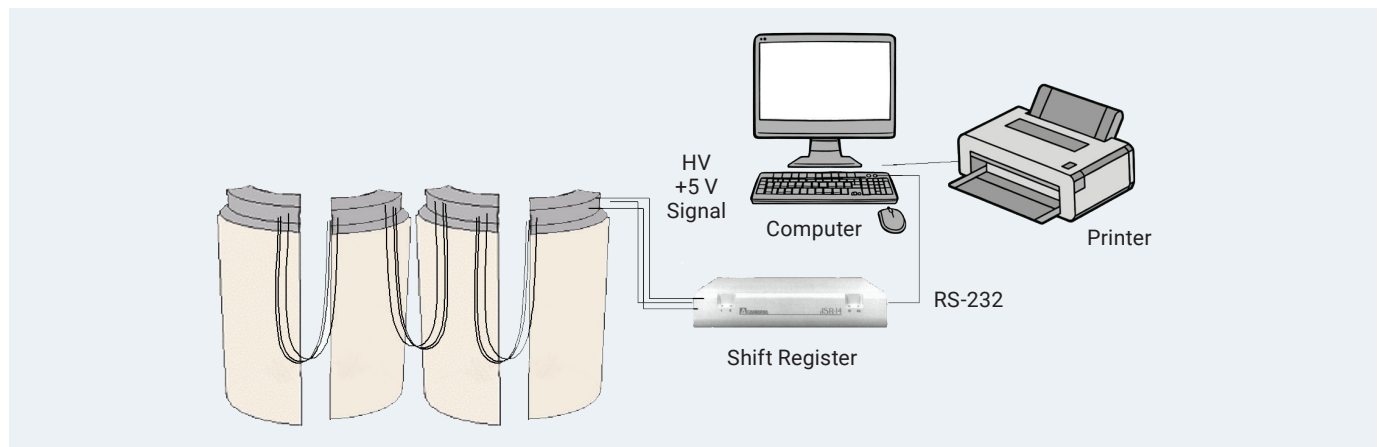
- 20 minute acquisition time
- Source located at the center of the detector cavity in smallest configuration (all slabs touching)
- Operation at sea-level
- Neutron background: natural sources only

Inputs:

- +5 V LVPS (BNC connector)
- +1700 V HVPS bias supply (SHV connector)
- TTL out from adjacent slab (BNC connector)

Outputs:

- TTL pulse (BNC connector)
- +5 V LVPS to adjacent slab (BNC connector)
- +1700 V HVPS bias supply to adjacent slab (SHV connector)



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